

SINGER®

2491D



**SINGER® Single Needle
Lockstitch Machines**

2491D

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General Applications

- Medium performance lockstitch operation on light, medium and heavy weight materials, according to individual variety specifications.

General Specifications

- Bed dimensions:
Length: 18 3/4" (477 mm), Width: 7" (178 mm)
- Space to right of needle: 10 5/16" (262 mm)
- Machine pulley size: 2 61/64" (75 mm)
effective diameter for V-belt
- Needle Cat. No. 1955-01
- Motor required: SINGER® clutch motor
high speed 1/2 H.P.
- Needle bar Stroke:
1 3/16" (30.0 mm) for 200A, 1 3/8" (35 mm) for 300A
- Clearance under presser foot:
By hand 7/32" (5.5 mm), by knee 1/2" (13 mm)

Features

- Horizontal axis rotation hook
- Built-in knee-lifter
- Fully automatic lubrication. Oil is circulated by a centrifugal pump, from the oil reservoir in machine base. Oil flow indicator located on arm top cover
- Steel feed shafts with journal bearings for long life
- Large feed regulation dial in front of arm
- Easy to operate feed reverse lever
- Easy to attach belt guard
- Bed plate with screws for accessory on machine bed

Specification Chart

Variety	Feed type	Max. SPM	Max. Stitch Length s.p.i.	mm	Clearance under presser foot in	mm	Applications
2491D200A	▲▲▲▲▲	4,600	5	5.0	7/32	5.5	General stitching and seaming of light to medium weight materials. Garments such as blouses, shirts and dresses etc.
2491D300A	▲▲▲▲▲	4,200	5	5.0	7/32	5.5	General stitching and seaming of medium to heavy fabrics. Garments such as overcoats, ladies' coats, jackets, trousers and work clothing etc.

Note

- Speed depends on material and type of operation
- Sewing conditions may differ from the above specifications according to the material being sewn.



Drop feed and reverse feed.
The reverse feed hand lever is spring loaded.

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